

Radial Piston Air Motor Driven Agitators

Cost-effective, simple and reliable productivity that saves you hundreds of pounds every year.



Cost-effective, simple and reliable productivity that saves you hundreds of € every year.

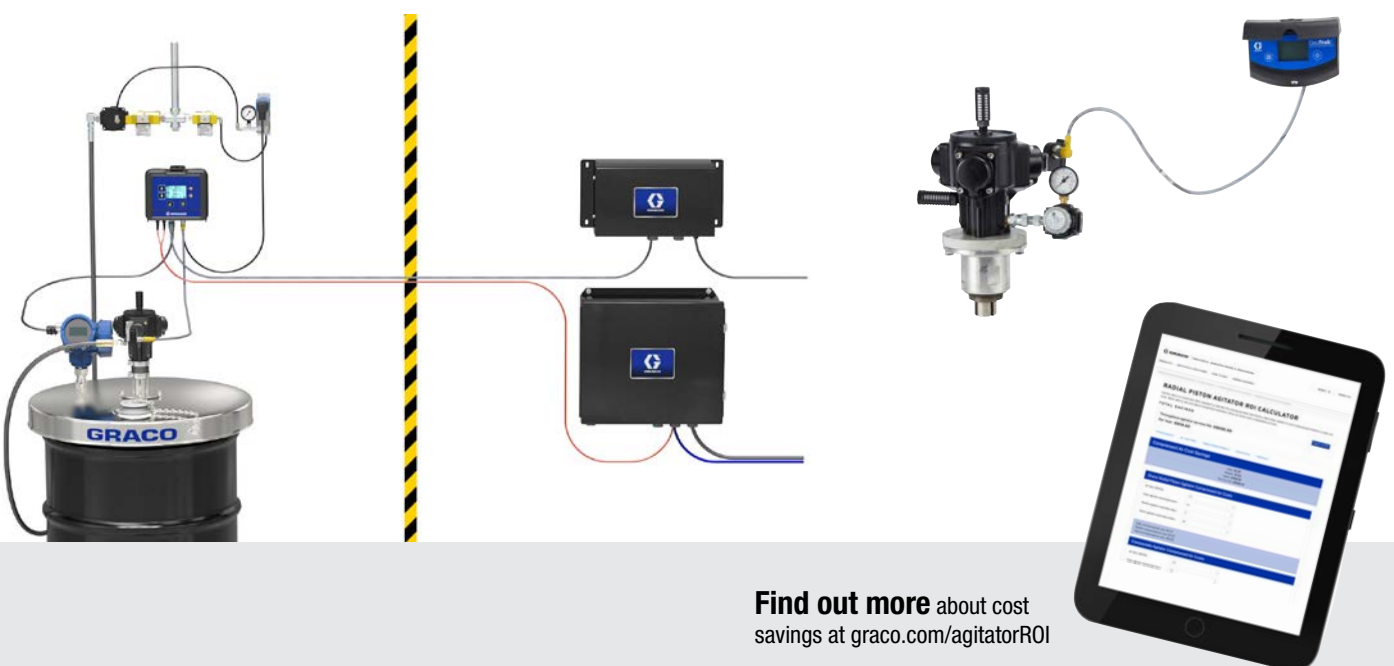


- Uses less compressed air than most rotary vane air motors
 - Tested extensively in factories, Graco's radial piston air motor uses 50 to 85 percent less compressed air than comparable rotary vane motors.*
- Quickly installed with quiet operation
- Easy to maintain – air line lubrication not required



Advanced control options boost efficiency

- Connect with Graco's Intelligent Paint Kitchen (IPK) to monitor and control agitator speed.
- Add DataTrak for speed monitoring and over-speed alert.



Find out more about cost savings at graco.com/agitatorROI

*Limitations may apply. Actual savings depend on many variables, such as paint system configuration and environmental factors. Ask Graco or your distributor about savings specific to your operation.

Ordering information

Part number	Description	Recommended agitator rotation	Max. recommended air pressure bar (psi)	Max. recommended material viscosity (cP)	Manual	
25C528	Stainless steel direct drive, 113.5/208 litres (30/55 gallons), one stainless steel 140 mm propeller	Clockwise	4.8 bar (70 psi)	1,000	3A4792	
25C533	Carbon steel direct drive, 113.5/208 litres (30/55 gallons), two aluminium 140 mm propellers	Clockwise	4.8 bar (70 psi)	1,000		
25M481	Stainless steel direct drive, 113.5/208 litres (30/55 gallons), one stainless steel 203 mm impeller	Clockwise	4.8 bar (70 psi)	500		
25C529	Carbon steel direct drive, 208 litres (55 gallons), side mount, two aluminium 140 mm propellers	Clockwise	4.8 bar (70 psi)	1,000		
25C530	Stainless steel direct drive, 208 litres (55 gallons), bung mount, expanding blade	Counter clockwise	4.8 bar (70 psi)	1,000		
25C534	Stainless steel direct drive, helix, bung mount	Clockwise	4.8 bar (70 psi)	1,000		
25C535	Carbon steel direct drive, helix, bung mount	Clockwise	4.8 bar (70 psi)	1,000		
25N881	In-drum, 51 mm (2") bung mount	Clockwise	4.8 bar (70 psi)	500		
25N882	In-drum, 51 mm (2") bung mount	Clockwise	4.8 bar (70 psi)	500		
25C539	Agitator for a 19 L (5 gallon) pressure tank (pressure tank not included)	Clockwise	4.8 bar (70 psi)	1,000		3A4797
25C540	Agitator for a 38 L (10 gallon) pressure tank (pressure tank not included)	Clockwise	4.8 bar (70 psi)	1,000		
25C541	Agitator for a 57 L (15 gallon) pressure tank (pressure tank not included)	Clockwise	4.8 bar (70 psi)	1,000		
25C536	Agitator with pressure tank, 19 L (5 gallons)	Clockwise	4.8 bar (70 psi)	1,000		
25C537	Agitator with pressure tank, 38 L (10 gallons)	Clockwise	4.8 bar (70 psi)	1,000		
25C538	Agitator with pressure tank, 57 L (15 gallons)	Clockwise	4.8 bar (70 psi)	1,000		
25C532	Stainless steel, belt drive Twistork Helix, bung mount	Clockwise/counter clockwise	4.8 bar (70 psi)	1,000	3A4800	
26B618	Back-geared radial piston agitator, in-drum, heavy duty, 50 mm (2 inch) bung mount	Clockwise	4.8 bar (70 psi)	3,000	3A4792	
26B619	Back-geared radial piston agitator, in-drum, heavy duty, 38 mm (1.5 inch) bung mount	Clockwise	4.8 bar (70 psi)	3,000		
26B630	Back-geared radial piston agitator, heavy duty	Clockwise	4.8 bar (70 psi)	3,000		
26B631	Back-geared radial piston agitator, heavy duty, with siphon kit	Clockwise	4.8 bar (70 psi)	3,000		
26B632	Back-geared radial piston agitator, heavy duty, with elevator and drum cover	Clockwise	4.8 bar (70 psi)	3,000		
26B633	Back-geared radial piston agitator, heavy duty, with elevator, drum cover and siphon kit	Clockwise	4.8 bar (70 psi)	3,000		

Accessories

Part number	Description	Part number	Description	Part number	Description
25C765	Radial piston air motor kit	19Y592	Rotary vane to radial piston air motor conversion kit, for 19 L/5 gallon or 38 L/10 gallon pail agitator	25C373	REED switch, air motor speed sensor kit
19A844	Rotary vane to radial piston air motor conversion kit, for pressure tank 19 L/5 gallon, 38 L/10 gallon, 57 L/15 gallon	25P708	Radial piston air motor mounting adapter, for 19 L/5 gallon or 38 L/10 gallon pail agitator	25M535	Radial piston air motor repair kit
26B168	Rotary vane to radial piston air motor conversion kit, for 3rd party pressure tank 7.5 L/2 gallon, 19 L/5 gallon, 38 L/10 gallon, 57 L/15 gallon	25P709	Radial piston air motor shaft coupler, for 19 L/5 gallon or 38 L/10 gallon pail agitator	25P720	Radial piston air motor rebuild kit
25T862	Radial piston air motor retrofit kit for back-geared agitators	25P394	Air motor speed monitoring kit, DataTrak	25P721	Radial piston air motor rebuild kit
				25P860	Radial piston air motor rebuild kit
				19Y509	Radial piston air motor muffler kit, set of 3



ABOUT GRACO

Founded in 1926, Graco is a world leader in fluid handling systems and components. Graco products move, measure, control, dispense and apply a wide range of fluids and viscous materials used in vehicle lubrication, commercial and industrial settings.

The company's success is based on its unwavering commitment to technical excellence, world-class manufacturing and unparalleled customer service. Working closely with qualified distributors, Graco offers systems, products and technology that set the quality standard in a wide range of fluid handling solutions. Graco provides equipment for spray finishing, protective coating, paint circulation, lubrication and for dispensing sealants and adhesives, together with power application equipment for the contractor industry. Graco's ongoing investment in fluid management and control will continue to provide innovative solutions to a diverse global market.

All written and visual data contained in this document are based on the latest product information available at the time of publication. Graco reserves the right to make changes at any time without notice.

Graco is certified according to ISO 9001.

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